



2134 Northwoods Dr. - Muskegon, MI 49442 - 231-788-6: : 6 - 231-788-8: 85

## **FACILITIES LIST**

### PERMANENT MOLD DIVISION

*Tilt & Stationary Permanent Mold Machines*  
*(4) McEnglevan 1,000 lb. + (2) 600 lb. Furnaces*  
*Two Stationary Hard/Soft Wheel Grinders*  
*Movable Belt Grinders*  
*Movable Core Knockout Stations*  
*Movable Band Saws*  
*ARUN Metalscan Desktop 2000 Spectrometer*  
*One Bridgeport 2J*  
*One Wheelabrator - 55 Shot*

### PATTERN DIVISION

*Cincinnati Bickford 6' x 13" Radial Arm Drill*  
*Acra CK-1-1/2HK Vertical Milling Machine*  
*Craftsman 12" x 36" Bench Top Lathe*  
*Three Tannewitz 36" Vertical Bandsaws with Tilting Tables*  
*Delta RJ42 Jointer*  
*Powermatic Model 180 Planer*  
*Zimmerman Type M22 Coordinate Measuring Machine*  
*Haas VF-3*

### GREENSAND DIVISION

*Four McEnglevan 1,000 lb. Furnaces*  
*Osborn Rota-Lift Molding Machine*  
*BMM Weston Model V2375 Molding Machine*  
*Stationary Manual Shake-Out Unit*  
*Custom Built Grinding Manipulators*  
*Moveable Belt Grinders*  
*Hand Disc Grinders*  
*Bronco Rotary Shot Blaster*  
*Custom Built 2-Station Drilling & Tapping Units*